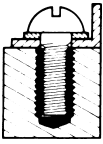
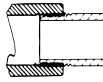
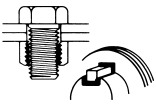
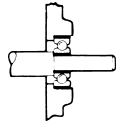
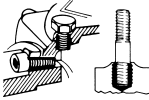
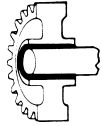
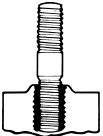

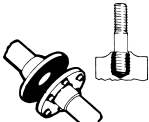

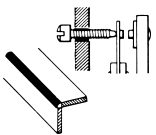
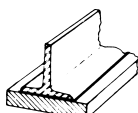




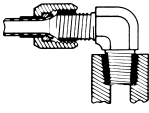

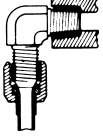



APPLICATION	GRADE	FUNCTIONS & BENEFITS	PROPERTIES	APPLICATION	GRADE	FUNCTIONS & BENEFITS	PROPERTIES
	<b>222 Purple</b>	<ul style="list-style-type: none"> <li>• Low strength locking of screws and adjustment screws with long thread engaged.</li> <li>• Adjustment after curing possible.</li> <li>• Stops vibration and shock loosening.</li> </ul>	<ul style="list-style-type: none"> <li>• Mild strength.</li> <li>• Good thread lubrication.</li> <li>• Aids torque/tension relationship.</li> <li>• 75 in.-lbs. breakaway* torque...unseated.</li> </ul>		<b>592 White</b>	<ul style="list-style-type: none"> <li>• Instant seal on tapered pipe threads.</li> <li>• Seals pipe threads without fouling the system.</li> <li>• Adjustable up to 12+ hrs. after application.</li> </ul>	<ul style="list-style-type: none"> <li>• High chemical resistance.</li> <li>• 100% solid seal when fully cured.</li> <li>• Seals to pipe burst pressure... up to 10,000 + p.s.i.</li> </ul>
	<b>242 Blue</b>	<ul style="list-style-type: none"> <li>• Locks and seals nuts, bolts, and cap screws up to Grade 2 (Class 4,6) strength.</li> <li>• Strengthens keyed, splined assemblies.</li> <li>• Stops vibration and shock loosening</li> </ul>	<ul style="list-style-type: none"> <li>• Medium strength.</li> <li>• Good thread lubrication.</li> <li>• Aids torque/tension relationship</li> <li>• 150 in.-lbs. breakaway* torque...unseated.</li> </ul>		<b>601 Green</b>	<ul style="list-style-type: none"> <li>• Eliminates press fits of bearings, bushes, oil seals, sleeves and other cylindrical parts.</li> <li>• Stops fretting corrosion.</li> <li>• Permits relaxing of machining tolerances.</li> </ul>	<ul style="list-style-type: none"> <li>• SUPER-FAST cure.</li> <li>• Retains parts with clearances of up to 0.005" (0.127 mm)</li> <li>• High strength... up to 3,000 p.s.i. shear.</li> </ul>
	<b>262 Red</b>	<ul style="list-style-type: none"> <li>• Locks and seals high grade nuts, bolts, and cap screws up to Grade 5 (Class 8.8) and above.</li> <li>• Locks and seals studs under 3/4" (19 mm).</li> <li>• Stops vibration and shock loosening.</li> </ul>	<ul style="list-style-type: none"> <li>• High strength.</li> <li>• Lubricates threads.</li> <li>• Aids torque/tension relationship.</li> <li>• 200 in.-lbs. breakaway* torque...unseated.</li> </ul>		<b>635 Green</b>	<ul style="list-style-type: none"> <li>• Eliminates or strengthens press-fit or close tolerance machining of gears, bushes, rotors and pulleys.</li> <li>• Permits assembly of "slip" to "loose" fitting parts... restores to 100% structural reliability.</li> <li>• eliminates re-machining of bushings when "press" fit assembly required.</li> </ul>	<ul style="list-style-type: none"> <li>• Extra-high strength, up to 4,000 p.s.i. shear.</li> <li>• High impact resistance.</li> <li>• Retains parts with up to 0.010" (0.254 mm) clearance.</li> </ul>
	<b>271 Red</b>	<ul style="list-style-type: none"> <li>• Locks and seals all grades of studs under 3/4" (19 mm).</li> <li>• Strengthens or eliminates interference fits on threads.</li> <li>• Stops vibration and shock loosening.</li> </ul>	<ul style="list-style-type: none"> <li>• High strength.</li> <li>• 250 in.-lbs. breakaway* torque...unseated.</li> <li>• Good gap filling ability.</li> </ul>		<b>640 Green</b>	<ul style="list-style-type: none"> <li>• High temperature (400°F/204°C) assembly of gears, bushes, pulleys and rotors.</li> <li>• Excellent chemical and solvent resistance... at high temperatures.</li> </ul>	<ul style="list-style-type: none"> <li>• Good high temperature resistance.</li> <li>• High strength... up to 3,000 p.s.i. shear.</li> </ul>
	<b>277 Red</b>	<ul style="list-style-type: none"> <li>• Locks and seals all grades of studs above 3/4" (19 mm).</li> <li>• Replaces soft gaskets.</li> <li>• Prevents loss of bolt tension.</li> <li>• Resists flange shifting.</li> </ul>	<ul style="list-style-type: none"> <li>• High strength.</li> <li>• Fills gaps up to 0.020" (0.508 mm).</li> <li>• 300 in.-lbs. breakaway* torque...unseated.</li> </ul>		<b>319 Amber</b>	<ul style="list-style-type: none"> <li>• Bonding hard, rigid, non-porous close-fitting parts with single component, room temperature curing adhesive.</li> <li>• Bonding metals, glass, plastics and ceramics together or in any combination.</li> </ul>	<ul style="list-style-type: none"> <li>• Fast curing.</li> <li>• Excellent tensile and tensile-shear properties.</li> <li>• Rapid cures through gaps of 0.015".</li> <li>• Bonds up to 5,000 p.s.i. tensile and 2,600 p.s.i. tensile-shear.</li> </ul>
	<b>290 Green</b>	<ul style="list-style-type: none"> <li>• For pre-assembled nuts, bolts and screws. Provides medium strength, locking and sealing.</li> <li>• Seals weld porosities.</li> <li>• Strengthens and seals "press" and "knurled" fits.</li> </ul>	<ul style="list-style-type: none"> <li>• Wicking grade.</li> <li>• Medium strength.</li> <li>• Low viscosity.</li> <li>• 100 in.-lbs. breakaway* torque...unseated.</li> </ul>		<b>415 Clear</b>	<ul style="list-style-type: none"> <li>• General purpose bonding function.</li> <li>• High impact resistant bonding of metals, glass, plastics and ceramics.</li> </ul>	<ul style="list-style-type: none"> <li>• Super-fast cure.</li> <li>• Excellent gap filling properties.</li> <li>• Single component room temperature cure adhesive.</li> </ul>
	<b>504 Orange</b>	<ul style="list-style-type: none"> <li>• Replaces pre-cut, pre-formed gaskets. Fills gaps up to 0.030" (0.963 mm).</li> <li>• Provides instant seal on mating surfaces to 50 p.s.i.</li> <li>• Stops gasket "compression set"... no loose bolts or leaky joints.</li> <li>• Re-torque after "run-in" unnecessary.</li> </ul>	<ul style="list-style-type: none"> <li>• Fills gaps up to 0.030" (0.763 mm).</li> <li>• Instant seal on joints up to 50 p.s.i.</li> <li>• Fully cured... seals to 5,000 p.s.i.</li> </ul>		<b>317 Amber</b>	<ul style="list-style-type: none"> <li>• Super-strength bonding of irregular or porous surface parts.</li> <li>• Highest impact resistance in the super-bonder line.</li> </ul>	<ul style="list-style-type: none"> <li>• Fast curing and high impact resistance.</li> <li>• Excellent tensile and tensile-shear properties.</li> <li>• Bonds up to 6,000 p.s.i. tensile and 3,500 p.s.i. tensile-shear.</li> </ul>
	<b>515 Red</b>	<ul style="list-style-type: none"> <li>• Replaces soft or fibrous gaskets.</li> <li>• Stops leakage where shock and vibration produces flange movement.</li> <li>• Stops loss of bolt tension.</li> <li>• Seals against most common industrial fluids and gases.</li> </ul>	<ul style="list-style-type: none"> <li>• Fills gaps up to 0.010"</li> <li>• High viscosity.</li> <li>• Instant low pressure seal</li> <li>• Fully cured... seals to 1900 p.s.i. tensile strength.</li> </ul>		<b>495 Clear</b>	<ul style="list-style-type: none"> <li>• Fast setting high strength bonding of most metals, plastics and rubbers.</li> <li>• Excellent bonds on rubbers and plastics, or in combination with metals.</li> </ul>	<ul style="list-style-type: none"> <li>• Fast setting... fixtures in seconds.</li> <li>• Low viscosity.</li> <li>• 4,000 + p.s.i. tensile strength bonds developed.</li> </ul>
	<b>554 Red</b>	<ul style="list-style-type: none"> <li>• Seals refrigerant and strong chemical systems threaded joints.</li> <li>• Free of valve-blocking elements.</li> <li>• Seals up to pipe burst pressure.</li> </ul>	<ul style="list-style-type: none"> <li>• High strength.</li> <li>• Medium viscosity.</li> <li>• Maximum solvent resistance.</li> <li>• 10,000 + p.s.i. sealing developed.</li> </ul>		<b>496 Clear</b>	<ul style="list-style-type: none"> <li>• General Purpose Adhesive for metals, plastics, ceramics and rubbers.</li> <li>• Excellent metal to metal bonds developed.</li> <li>• Economical – no heat cures or time-consuming clamps needed.</li> </ul>	<ul style="list-style-type: none"> <li>• Fixture strength reached in seconds.</li> <li>• Medium/fast cure rate.</li> <li>• 4,000 + p.s.i. tensile strength bonds on steel to steel.</li> </ul>
	<b>569 Brown</b>	<ul style="list-style-type: none"> <li>• Seals and locks all hydraulic and pneumatic fittings.</li> <li>• Solves fitting and line-up problems on hydraulic and pneumatic systems.</li> <li>• Contains no particles to foul valves.</li> </ul>	<ul style="list-style-type: none"> <li>• Low strength.</li> <li>• Low viscosity.</li> <li>• 10,000 + p.s.i. sealing developed.</li> </ul>			<p>* Breakaway is an indication of relative material strength only, measured on 3/8-16 (M-10) bolts. It is the added force needed to break loose a tightened fastener.</p>	